

# Rock Sliders - Install Instructions

1. Using jack stands, place rock sliders at desired position on the vehicle. Center bars front to rear between wheel wells. You can either install them flat to act more like a step or you can angle them upwards for better clearance and protection, but make sure that all the doors will open without hitting the rock sliders.
2. Cut the mounting legs to fit in between the frame and the rock sliders. Note that not all vehicle frames are straight, so you may need to cut the mounting legs at an angle to sit flush with the frame.
3. If the mounting legs sit up close to the body, maintain a 1/4" gap between the body and the rock sliders to prevent vibrations. With a marker, mark the body pinch weld with a marker for cutting as necessary. Also, mark the frame where mounting legs will be welded and
4. Tack weld the notched end of legs to the rock sliders. Remove the rock sliders and fully weld the mounting legs to rock sliders.
5. Cut half moon shaped sections from the pinch weld to clear the mounting legs as necessary and use a grinder to clean the frame down to bare metal where the mounting legs will be welded.
6. Place fully welded rock sliders onto jack stands in the desired position like before. Weld the mounting legs directly to the frame. Make sure to maintain 1/4" gap between body and rock sliders.
7. Clean the rock sliders with degreasing fluid. Cover the lower body of the vehicle with cardboard. Paint and primer as desired.